



GROMAX ENTERPRISES CORPORATION

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GROMAX HIGH ACCURACY TOOL ROOM LATHE

MODEL : GT618..... \$18,500.00

Main Specifications :

Max. swing over bed.....	11"
Spindle speed.....	130~3000rpm
Spindle drive motor.....	1HP, 2speed 220V
Spindle capacity w/ round 5C collects.....	1-1/16"
Spindle capacity w/ hex. 5C collects.....	7/8"
Spindle capacity w/ SQU.....	3/4"
Spindle capacity w/ step chucks.....	6"
Spindle capacity w/ jaw.....	5"
Spindle capacity w/ expanding chucks.....	3"
Spindle nose taper.....	10"
Distance between center.....	18"
Swing over carriage.....	9"
Swing over cross slide.....	6"
Cross slide travel.....	6"
Compound slide travel.....	3"
Tail stock spindle taper.....	MT#2

Standard Accessories :

- English/metric dual dial
- Quick change gear box with 36 range
- Set of 5 change gear
- Quick-action compound slide for threading
- Special alloy steel bed ways hardened & precision ground
- Preload precision ground spindle with taper nose, 1-1/16" collet capacity
- Standard 5C collet closer
- 80 millionths spindle runout
- 1.0/0.5 HP, 2-speed motor

Optional Accessories:

Vertical cut off slide.....	\$760.00	Taper turning attachment.....	\$1400.00
Tapped face plate.....	\$196.00	5C emergency collet.....	\$36.00
Chip and coolant shield.....	\$1040.00	Steady rest.....	\$440.00
Follow rest.....	\$310.00	MT#2 precision life center.....	\$360.00
5" 3jaw Chuck.....	\$370.00	Fixture plate for 5" 3 jaw chuck	\$150.00
Fixture plate for 6" 3 jaw chuck.....	\$160.00		

Special Remarks:

- Prices and Specifications are subject to change without prior notice.
- All Prices are based on F.O.B. Gromax Warehouse in Huntington Beach, California.
- Gromax Machines carry One Year Warranty.
- Our responsibility ceases when delivery is made to the Carrier, and claims for loss or damaged must be handled by the Buyer against Carrier.