



# GROMAX ENTERPRISES CORPORATION

5442 RESEARCH DR. HUNTINGTON BEACH, CA 92649  
 TEL: 714-894-4401 TOLL FREE: 1-800-343-3508 FAX: 714-891-1037  
 WEB SITE: WWW.GROMAX-USA.COM E-MAIL: INFO@GROMAX-USA.COM

## GROMAX CNC TURNING CENTER

MODEL TB-150 ..... \$49,500.00

### **TB-150** CNC TURNING CENTER



Performance and true value are the major elements that are built into every TB-150. With its 60 degree slant design, servo driven turret and loaded standard features, this machine has unbeatable value.

- 1.65" (42mm) Diameter Bar Capacity
- 8.66" (220mm) Max. Turning Diameter
- 12.80" (325mm) Max. Turning Length
- Fanuc OT-D 32 Bit High Speed Control
- 35~3500 / 60~6000 RPM Spindle Speeds
- Fanuc Alpha AC 20 Peak HP Spindle Motor
- Fanuc Absolute AC Servo Drive Motors
- 8 Station Servo Motor Driven Turret
- 0.2 Sec./Station 1 Step Turret Indexing
- 787 IMP Rapid Traverse
- 60 Degree Slant Design
- High Precision Linear Ways On All Axes

MODEL	TB-150
Max. swing	350mm(13.78")
Swing over saddle cover	350mm(13.78")
Max. turning dia.	220mm(8.66")
Max. turning length	325mm(12.80")
Chuck size	6"
Bar capacity	42mm(1.65")
Hole through spindle	54mm(2.13")
Bearing dia. of spindle	80mm(3.15")
Spindle speeds(rpm)	36~3600(60~6000)
Spindle nose to ASA	A2-5
Spindle driven motor	15HP (30 min.)
Feed motor X	0.9KW(1.2HP)
Feed motor Z	0.9KW(1.2HP)
Rapid traverse X	20m/min.(787ipm)
Rapid traverse Z	20m/min.(787ipm)
Slide travel X	137.5mm(5.41")
Slide travel Z	340mm(13.39")
Guide way	Linear
Standard Turret Turret Head	8 ST.
Tool size square	20mm(0.75")



# GROMAX ENTERPRISES CORPORATION

5442 RESEARCH DR. HUNTINGTON BEACH, CA 92649

TEL: 714-894-4401 TOLL FREE: 1-800-343-3508 FAX: 714-891-1037

WEB SITE: WWW.GROMAX-USA.COM E-MAIL: INFO@GROMAX-USA.COM

tool size round	32mm(1.26")
Power Turret total**Revoling	--
Tool size square	--
Tool size round	--
Revoling Tool	--
Tailstock quill center	MT#3
Hydraulic tank	40 Liters
Coolant tank	80 Liters
N.W.	2600Kg(5730 lb)
NC controller	FANUC 0T-D

**Note: The specifications are subject to change without notice**

## Special Remarks :

- Gromax JMC Machines carry **One Year Warranty** on all mechanical spare parts / 90 days for electrical motor.
- Our responsibility ceases when delivery is made to the carrier, and claims for loss or damaged must be handled by buyer against carrier.
- Prices and specifications are subject to change without prior notice.
- All prices are based on F.O.B. Gromax Warehouse in Huntington Beach, California.